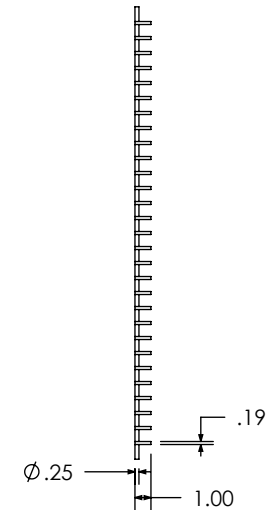


MATL:  
RR-G-661b BAR GRATING  
TYPE 15-W-4 PLAIN FINISH  
(NOT PAINTED)  
BEARING BARS .1875 X 1.00  
CROSS BARS  $\phi$ .25  
SERRATED



#### WELD NOTES:

A.) GMAW-.052MC (BLUE) (1)  
GMAW-.035 (RED) (2)

B.) 1F, 1G, 2F, 2G, 3F, 3G  
4F & 4G

EXAMPLE:

PROCESS (A)  
POSITION (B)



ORTHOGRAPHIC  
PROJECTION:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
ANGULAR:  $\pm$ .5 DEGREE  
ONE PLACE DECIMAL  $\pm$  0.10  
TWO PLACE DECIMAL  $\pm$  0.060  
THREE PLACE DECIMAL  $\pm$  0.030

**ROPS & CAB  
ENGINEERING, LLC**  
5311 FULLER STREET  
SCHOFIELD, WI 54476 USA

DWG. NO.

0019737

DESCRIPTION:  
GRATING, PLATFORM

DRAWN BY: KOSS

DATE: 3-18-18

SCALE: 1:12 WEIGHT: 80.72 LBS

SHEET 1 OF 1

DATE

REV

DESCRIPTION

REVISION BY

CHECKED BY

APPROVED BY

RELEASED

MATERIAL:

15-W-4 BAR GRATING,  
STEEL