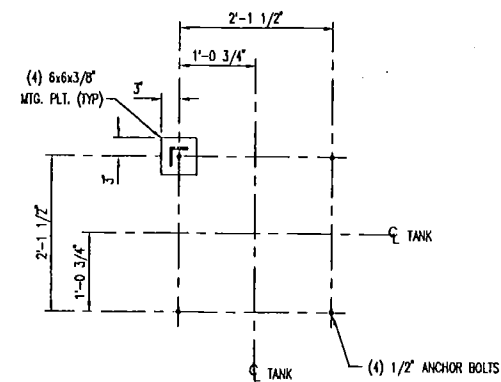
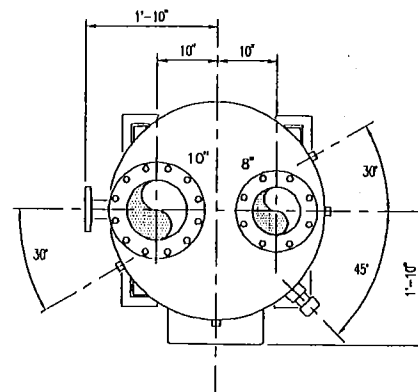




ANCHOR BOLT PLAN

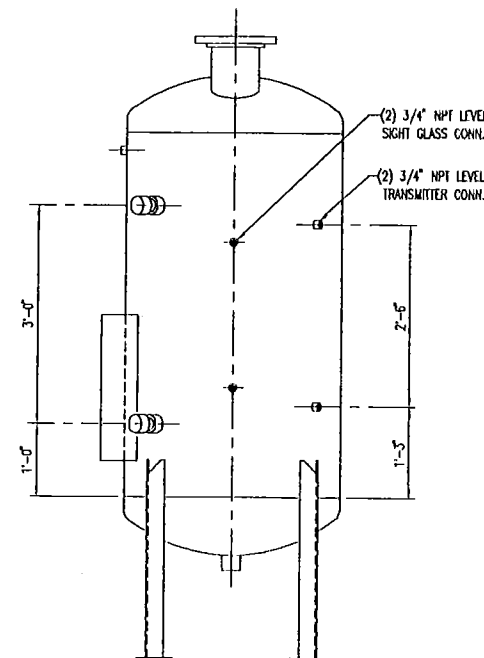
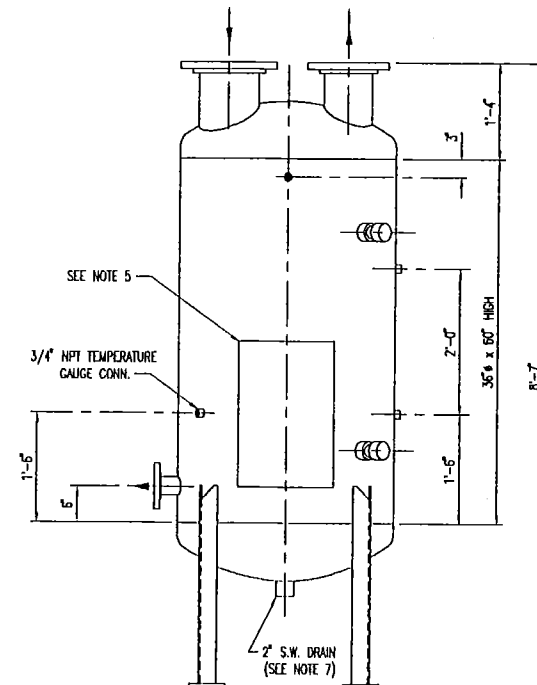
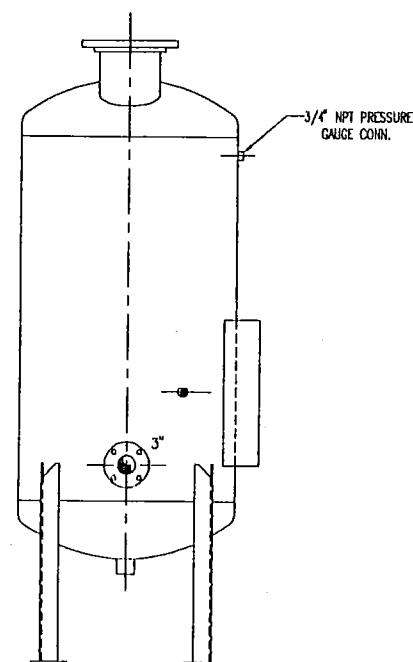


GENERAL NOTES

- 1- ALL FLANGES ARE 150# R.F. - BOLT HOLES STRADDLE CENTERLINES.
- 2- MAXIMUM STEAM WORKING PRESSURE 150 PSIG @ 375° F.
- 3- A.S.M.E. CODE WELDED FOR THE STATE OF VIRGINIA.
- 4- TANK MATERIAL CARBON STEEL.
- 5- 2'-0" x 1'-4" PAD PROVIDED FOR MOUNTING A.S.M.E. DATA PLATE AND EXISTING PRESSURE GAUGE'S.
- 6- TANK TO RECEIVE ONE (1) SHOP COAT OF GRAY OXIDE PRIMER.
- 7- CUSTOMER TO PIPE DRAIN CONNECTIONS TO SEWER OR "U" DRAIN SUITABLE FOR WATER AT 180° F.

QTY.	TANK NAME	EQUIP. NO.
(1)	2nd DRYER SECTION SEPARATOR TANK	134-042-003

TANK WEIGHT
1,000 Lbs. EMPTY
3,500 Lbs. FLOODED

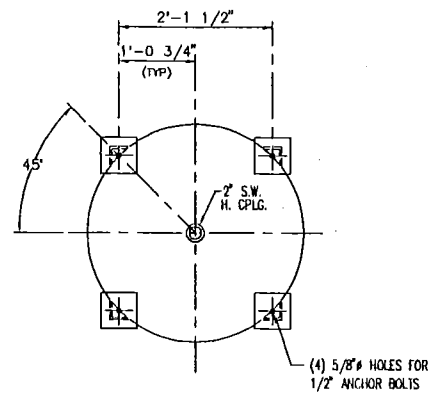


CERTIFIED
NAME: M. E. LASLEY
DATE: 15 MAR 95

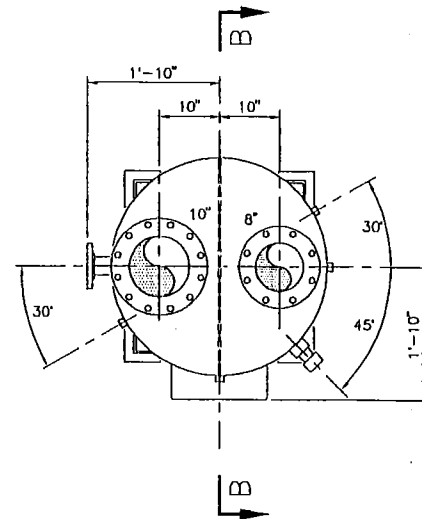
THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO VALMET PAPER MACHINERY AND IS NOT TO BE REPRODUCED, COPIED, OR USED TO A THIRD PERSON OR USED IN ANY MANNER WHATSOEVER WITHOUT THE EXPRESS WRITTEN PERMISSION OF VALMET PAPER MACHINERY. DAILY AUTHORIZED REPRESENTATIVE THEREOF.		PROJECT	
		CHESAPEAKE PAPER PRODUCTS CO. WEST POINT, VIRGINIA NO. 2 PAPER MACHINE	
VALMET Valmet-Energy		PROJECTION	ANS
SCALE		3/4" = 1'-0"	
TITLE		2nd DRYER SECTION SEPARATOR TANK	
GROUP		STEAM AND CONDENSATE SYSTEMS	
PRODUCT		36" x 60" VERT. SEPARATOR TANK	
DRAWING NO.		KNO-2413-M10	
REV		0	

KNO-2413-F01 & F02	FLOW SCHEMATIC - NO. 2 PAPER MACHINE
REF. DWG. NO.	REFERENCE DRAWING NAME

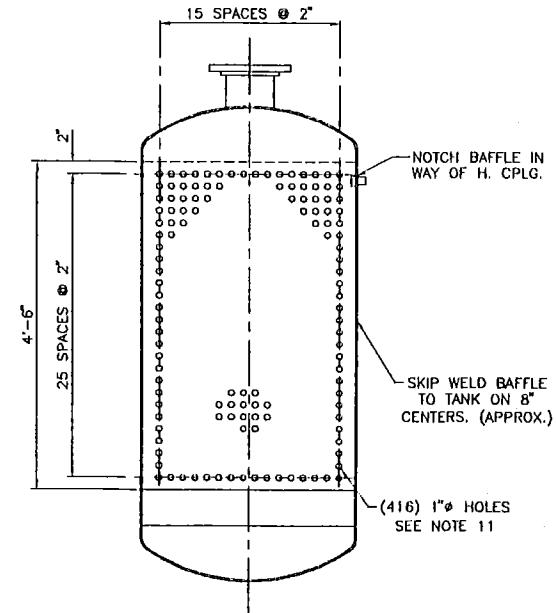
14 MAR 95	MEL	MEL	DRAWING CHECKED AND ISSUED CERTIFIED		0
15 FEB 95	MEL	MEL	GENERAL REVISIONS PER SIMONS MARK-UP; NEW TITLE		B
5 JAN 95	MEL	MEL	ISSUED FOR APPROVAL		A
DATE	NAME	APPROV BY	REVISION DESCRIPTION	ISSUE	REV



VIEW A-A



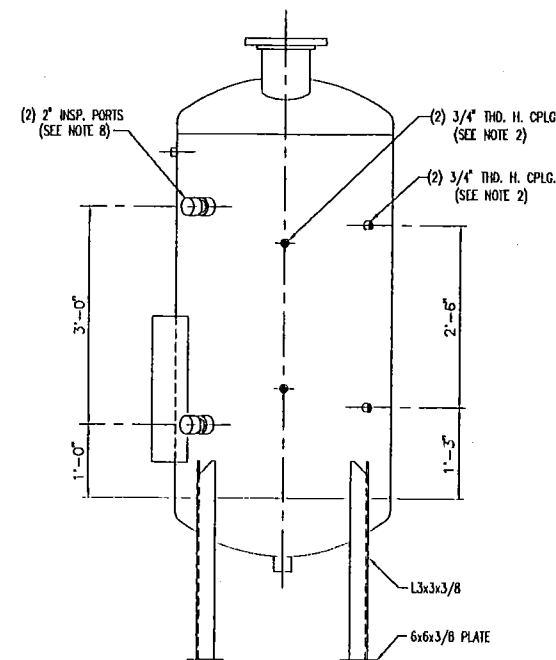
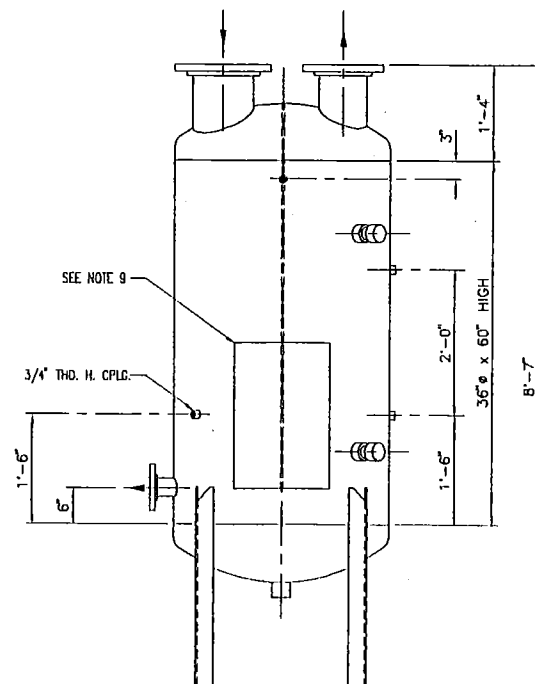
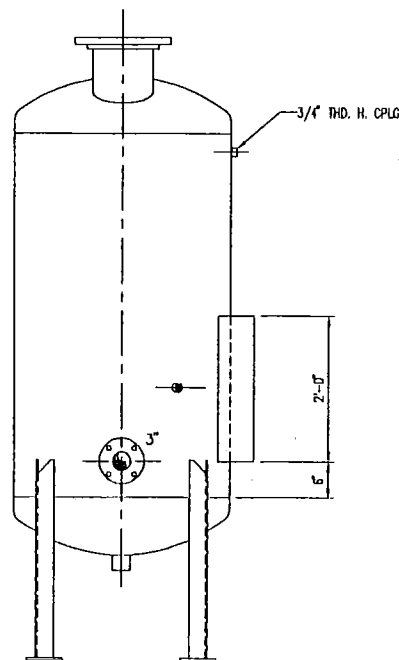
SECTION B-B



GENERAL NOTES

- 1- FACE OF FLANGED NOZZLES MUST BE PERPENDICULAR TO OR PARALLEL TO THE VERTICAL CENTERLINE OF THE TANK.
- 2- COUPLING AND FLANGE PAIRS MUST BE IN EXACT HORIZONTAL AND VERTICAL ALIGNMENT.
- 3- FLANGED NOZZLES TO BE 150# R.F. UNLESS NOTED. NOZZLES TO BE WELD-NECK FLANGES OR SLIP-ON FLANGES MADE UP ON EXTRA HEAVY NIPPLES. BOLT HOLES TO STRADDLE CENTERLINE.
- 4- MAXIMUM STEAM WORKING PRESSURE 150 PSIG @ 375° F.
- 5- A.S.M.E. CODE WELDED FOR THE STATE OF VIRGINIA.
- 6- TANK MATERIAL CARBON STEEL.
- 7- TANK NAME AND/OR EQUIPMENT NUMBER SHALL BE SHOWN ON MANUFACTURERS DATA REPORT.
- 8- PROVIDE (2) 2" THREADED COUPLINGS WITH NIPPLES AND PIPE CAPS FOR INSPECTION. ALLOW FOR THREE (3) INCHES TANK INSULATION WITH ENTIRE PIPE CAP EXPOSED.
- 9- PROVIDE 2'-0" x 1'-4" PAD AS SHOWN FOR A.S.M.E. DATA PLATE, GAUGES AND SWITCHES.
- 10- TANK TO RECEIVE ONE (1) SHOP COAT OF GRAY OXIDE PRIMER.
- 11- BAFFLE PLATE TO BE 1/4" PLATE WITH 1" HOLES OR PERFORATED PLATE WITH EQUAL HOLE AREA.

QTY.	TANK NAME	EQUIP. NO.
(1)	2nd DRYER SECTION SEPARATOR TANK	134-042-003



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VALMET Valmet-Energy		PROJECTION SCALE 3/4" = 1'-0"	DRAWN BY MEL DATE 8 DEC 94 CHECKED BY MEL DATE 8 DEC 94 APP'D BY MEL DATE 15 MAR 95 CUST. P.O. C-054897 SUPERSEDES
TITLE 2nd DRYER SECTION SEPARATOR TANK DETAILS		GROUP STEAM AND CONDENSATE SYSTEMS	
PRODUCT 36" x 60" VERT. SEPARATOR TANK		DRAWING NO. KNO-2413-M11	

KNO-2413-M10	NO. 1 SEPARATOR TANK
REF. DWG. NO.	REFERENCE DRAWING NAME

15 MAR 95	MEL	MEL	ISSUED FOR QUOTATION
DATE	NAME	APP'D BY	REVISION DESCRIPTION

GROUP	STEAM AND CONDENSATE SYSTEMS	DRAWING NO.	KNO-2413-M11
PRODUCT	36" x 60" VERT. SEPARATOR TANK	REVISION	A