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2.4 COVER PLATES AND FRAMES



Fabricate cover plates of 1/4 inch thick rolled steel weighing not more than 100 pounds per plate with a selected raised pattern nonslip top surface. Provide shop painted plate. Provide structural steel shapes and plates for frames, securely fastened to the structure as indicated. Miter and weld all corners. Butt joint straight runs. Allow for expansion on straight runs over 15 feet. Provide holes for lifting tools Provide holes and openings with 1/2 inch clearance for pipes and equipment. Remove sharp edges and burrs from cover plates and exposed edges of frames. Weld all connections and grind top surface smooth. Weld bar stops every six inches. Provide 1/8 inch clearance at edges and between cover plates.

2.5 EXPANSION JOINT COVERS

Provide expansion joint covers constructed of extruded aluminum with anodized satin aluminum finish for walls and ceilings and standard mill finish for floor covers and exterior covers. Furnish plates, backup angles, expansion filler strips and anchors as indicated

2.6 FLOOR GRATINGS

Steel grating in accordance with NAAMM MBG 531 and NAAMM MBG 532 for bar type gratings, or in accordance with manufacturer's charts for plank grating. Galvanize steel floor gratings.

In accordance with NAAMM MBG 531, band edges of grating with bars of the same size as the bearing bars. Weld banding in accordance with the manufacturer's standard for trim unless otherwise indicated. Design tops of bearing bars, cross or intermediate bars to be in the same plane and to match grating finish.

Anchor gratings to structural members with bolts, toggle bolts, or expansion shields and bolts.

Provide slip resistant surface finishes.

2.7 BOLLARDS/PIPE GUARDS

Provide 6 inch standard weight steel pipe in accordance with ASTM A53/A53M. Anchor posts in concrete and fill solidly with concrete. Paint in accordance with Section 09 00 00 Paints and Coatings, color: safety yellow.