



TYP. END CHANNEL REINFORCEMENT



- NOTES:
1. ALL ASTM A36 STEEL.
2. ALL WELDS CONTINUOUS FILLET WELDS ALL AROUND EACH JOINT. FILLET SIZE EQUAL TO THICKNESS OF THE THINNEST PIECE AT EACH JOINT.
3. WELD IDENTIFICATION LETTER/NUMBER.
4. GRIND TO REMOVE SHARP CORNERS, WELD SPATTER AND BURRS.
5. CLEAN TO REMOVE OIL, GREASE, LOOSE MILL SCALE, SLUG, DIRT, DUST, SODT & SLAG BEFORE PAINTING.
6. PRIME WITH (1) COAT PRIMER.
7. FINISH PAINT WITH (1) COAT PPG ANSI 49 GRAY.
8. FINISH PAINT HANDRAIL WITH (1) COAT HARRISON SAFETY YELLOW.

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BRIDGE SECTIONS #1 & #2
SUNRISE CO-OP
UNIOPOLIS, OH

	DRAWN BY RDG	SCALE 1/2" = 1'-0"	DRAWING NO. 4794-SD8
DATE	APPROVED	DATE 8-10-18	

PRELIMINARY
DO NOT USE FOR CONSTRUCTION

4				BRIDGE SECTIONS #1 & #2 SUNRISE CO-OP UNIOPOLIS, OH
3				
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