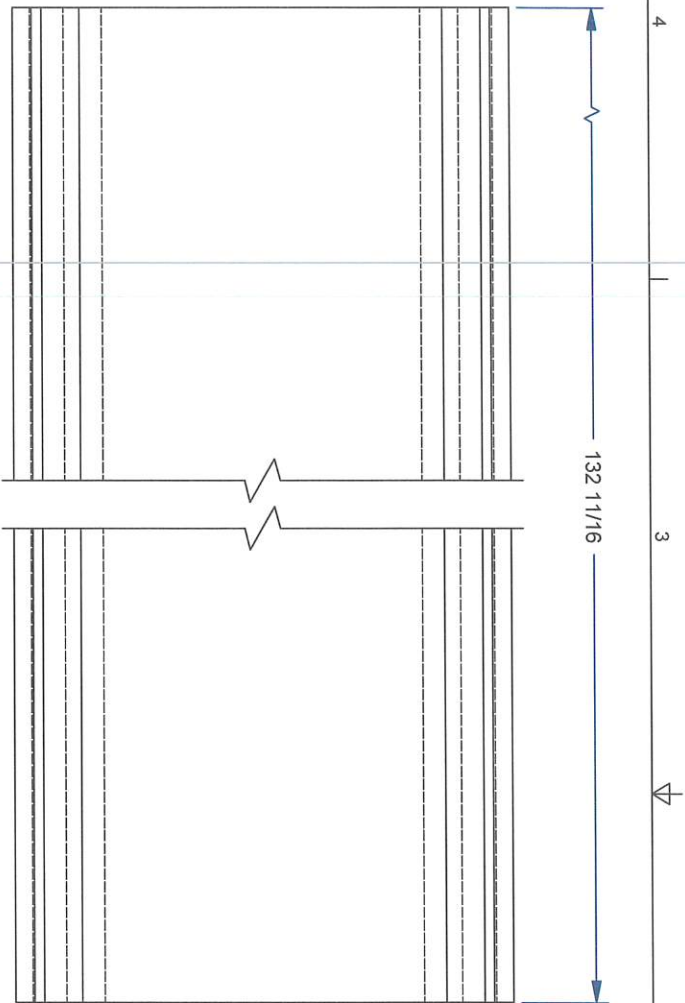


EST. WGT. = 531 lbs.

MATERIAL:
GRATING, 12ga. STEEL
GRIP-STRUT OR EQUIV.
(MUST BE PAINT/WELDABLE)

SHEET 1 OF 1

ACTIVE

A

B

A

B

GENERAL SPECIFICATIONS:

- 1) ALL DIMENSIONS GIVEN IN INCHES. **DO NOT SCALE DRAWING**
- 2) REMOVE ALL UNNECESSARY BURRS & SHARP EDGES.
- 3) UNLESS OTHERWISE SPECIFIED, ALL WELDS USE ROD E7018 L.H. OR EQUIV. WELDS MARKED ARE TO BE ULTRASONIC OR MAGNETIC PARTICLE INSPECTED TO THE STANDARD SPECIFIED. ALL OTHER WELDS TO BE VISUALLY INSPECTED AS PER AWS. D14.1-85.
- 4) ALL WELDS AND EDGE PREPARATION SHALL CONFORM TO AWS. D14.1-85.
- 5) DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS $\pm 1/16$
DECIMAL $\pm .03$
ANGLES $\pm 2^\circ$
THIRD ANGLE PROJECTION 
- 6) PART IDENTIFICATION REQUIREMENT

☒	PAINT	☐	ETCH	☐	TAG
-------------------------------------	-------	--------------------------	------	--------------------------	-----
- 7) IDENTIFY WHERE APPROPRIATE
CALL OUTS BY THE FOLLOWING
P.N. 

NO.	REVISION	ZONE	E.C.N.	BY	DATE	WORK AREA
3						

TITLE		GRATING, PLATFORM	
THIS DRAWING MUST NOT BE USED UNTIL APPROVED FOR CONSTRUCTION. THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ITS ACCEPTANCE CONSTITUTE AN AGREEMENT THAT THE DRAWING IS A STRICTLY CONFIDENTIAL DOCUMENT AND IS TO BE RETURNED UPON REQUEST, AND IS NOT TO BE COMMUNICATED, DISCLOSED, OR COPIED EXCEPT AS EXPRESSLY AUTHORIZED IN WRITING BY		DRAWN BY 1 = 1	
DATE 10/3/2003		DATE 10/6/2003	
PART NO. 50300027		REV. 0	