

6

5

4

3

2

1

D

D

C

C

B

B

A

A

LONG WAY OF DIAMOND PATTERN

15.00
[381.0]

(.06)
[1.5]

NOTE:

1. MATERIAL: 1/2" - .081 ALUMINUM 3003

inch
[mm]

FEATURES ENCLOSED IN ARE KEY CHARACTERISTICS								UNLESS OTHERWISE SPECIFIED : 1. REMOVE BURRS AND BREAK SHARP EDGES 2. ALL MACHINED SURFACES WILL HAVE: A SURFACE FINISH OF 125 MICROINCHES ANGULAR TOLERANCE OF ± .50° CONCENTRICITY WITHIN .010 3. ALL WELDS SHOULD ADHERE TO THE MOST CURRENT A.W.S WELDING STANDARDS 4. TORQUE ALL FASTENERS PER STD-1603D 5. TORQUE ALL FITTINGS PER STD 5369		CHANGE	R/L	REVISION	DR	DATE	Description								
NOMINAL SIZE RANGE		INCH PLUS OR MINUS		NOMINAL SIZE RANGE		METRIC PLUS OR MINUS				EC618381	A	NEW RELEASE	CI	12/22/22	EXPANDED SHEET								
OVER	TO	2 PLACE DECIMAL	3 PLACE DECIMAL	OVER	TO	1 PLACE DECIMAL	2 PLACE DECIMAL											Material	NON-CERTIFIED, EXPANDED METAL, FLATTENED, SEE NOTE		Machine Type	Size	
0	6	.03	.005	0	150	.8	.13									Weight	7.156 lbm	Drawn	Date Drawn	12/22/2022	Part Number	B	
6	24	.04	.008	150	600	1.0	.20			THIRD ANGLE PROJECTION												Sheet	1 OF
24	-	.06	.010	600	-	1.5	.25												DO NOT SCALE			5136884	

6

5

4

2

1

Size **B**
Sheet
1 OF 1