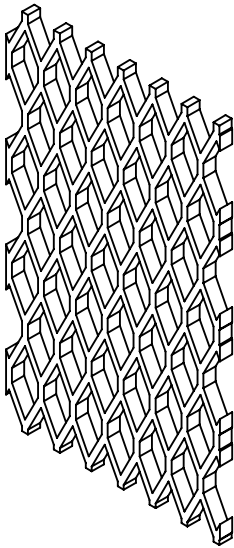
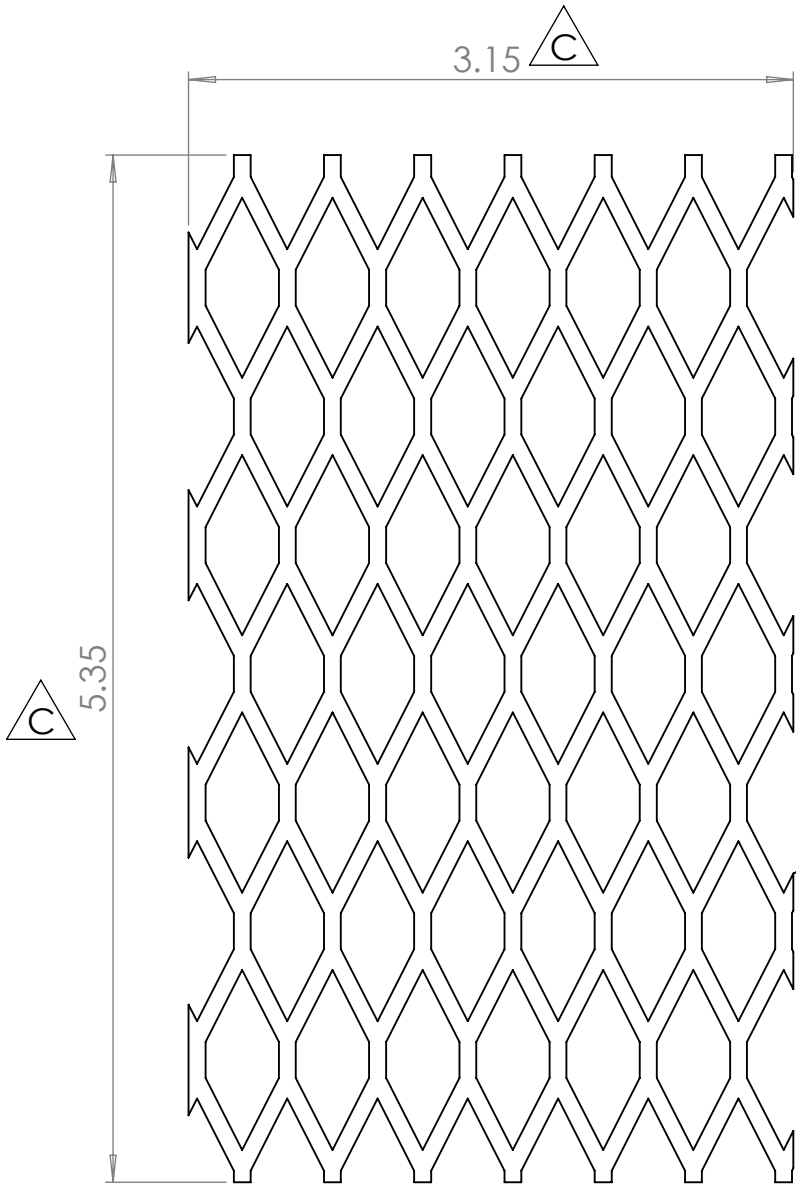


CONTROLLED  
DOCUMENT

REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL PRODUCTION RELEASE	09/26/2024	M.DUBUK
	B	UPDATED BY CUSTOMER - NO PRODUCTION CHANGES	10/11/2024	M.DUBUK
B4, D3	C	CHANGED OVERALL SIZE TO AID IN WELDING ECN 24-400	12/10/2024	M.DUBUK



PN: 601-0870    REV:C  
12/10/2024    M.DUBUK

MATERIAL:  
1/2" #18 STANDARD EXPANDED METAL  
CARBON STEEL  
FINISH: NONE  
UNLESS OTHERWISE NOTED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRAC  $\pm 1/64$ , ANGLE: MACH  $\pm .5$  BEND  $\pm 1$   
.X  $\pm .06$ , .XX  $\pm .03$ , .XXX  $\pm .010$

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE  
PROPERTY OF CALDERA MFG. GROUP. ANY REPRODUCTION  
IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF  
CALDERA MFG. GROUP IS PROHIBITED.

Drawn By: MJD Date: 12/10/2024  
Check By: Date:  
Approved By: Date:

CALDERA MFG. GROUP

TITLE:  
EXPANDED METAL PANEL, 820-003-073

P/N: 601-0870

SIZE A	DWG. NO. 601-0870	REV C
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SCALE: 1:1    WGT: 0.28    SHEET 1 OF 1