



- NOTES:
1. OUTSIDE CIRCUMFERENCE TO BE 72.000
 2. REDRILL HOLES AS REQUIRED TO COMPLETE PATTERN ON WELDED SEAM.
 3. DIA TO BE ROUND WITHIN 1/32
 4. ROLL SO SMOOTH SIDE IS O.D.

MAT'L: SST.304, PERFORATED SHEET 18GA (.050) THK
5/64" STAGGERED ROUNDS ON 7/64" CENTERS, 96 HOLES/SQ.IN.,
45% OPEN, 1/2" MARGINS

USED ON 12-2879-0685-8							
M/F No.	11	492					
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DO NOT SCALE				ISSUE ISSUE DATE AND CHANGE RECORD REV. CH.			
TOLERANCE AND SURFACE ROUGHNESS UNLESS NOTED				TITLE			
OPERATION	PLACES IN DIMENSION		MAXIMUM SURFACE ROUGHNESS	3M			
	.0	.00	.000				
MACHINING	±.1	±.02	±.005	125 ✓	3M Engineering Division		
CUT-OFF (SAW, BURN, SHEAR)	±.1	±.04	250		St. Paul, Minnesota 55144-1000		
	±	±	±				
WELDING	±.1	±.06	DR.	L. LINDEMANN			
ANGULAR DIM.	±	CH.		PART NO.			
SCALE	1/2	APP.		D 12-2879-0686-6			
				SHEET 1 OF 1			