

REVISION		E.C.O. 'S		WEIGHT	28.71 lbs.	F	
				MATERIAL SPECIFICATION			
$ \cap $,	
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REV BY		REV DATE		SCALE	1:4	,	
The second of th							

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*ALL WELDS ARE TO BE CONTINUOUS 3/16" FILL FTS *ALL WELDS ARE TO BE CONTINUOUS 3/16" FILLETS.

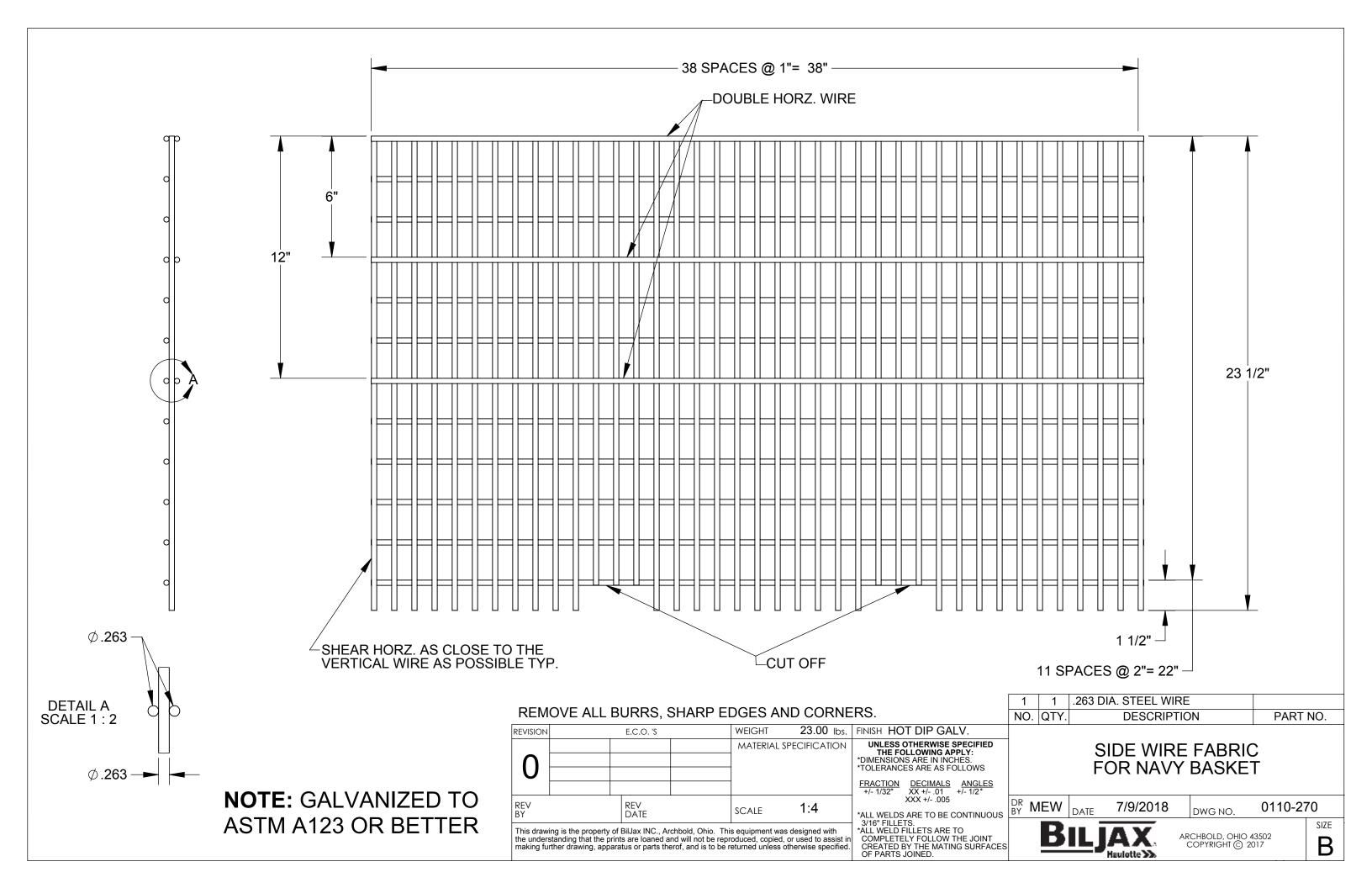
*ALL WELD FILLETS ARE TO COMPLETELY FOLLOW THE JOINT CREATED BY THE MATING SURFACES OF PARTS JOINED.

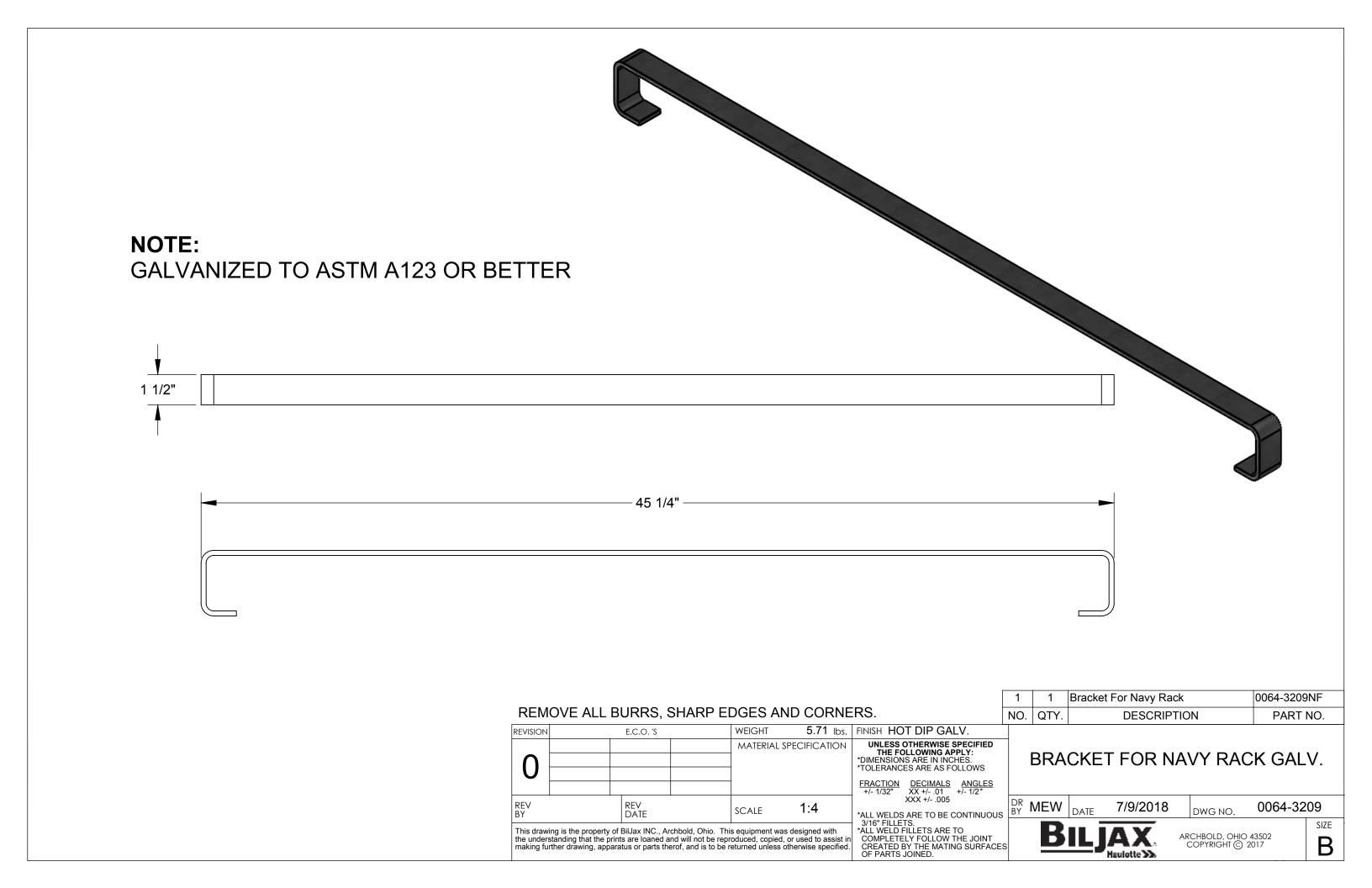
7/9/2018 0110-272 DWG NO.

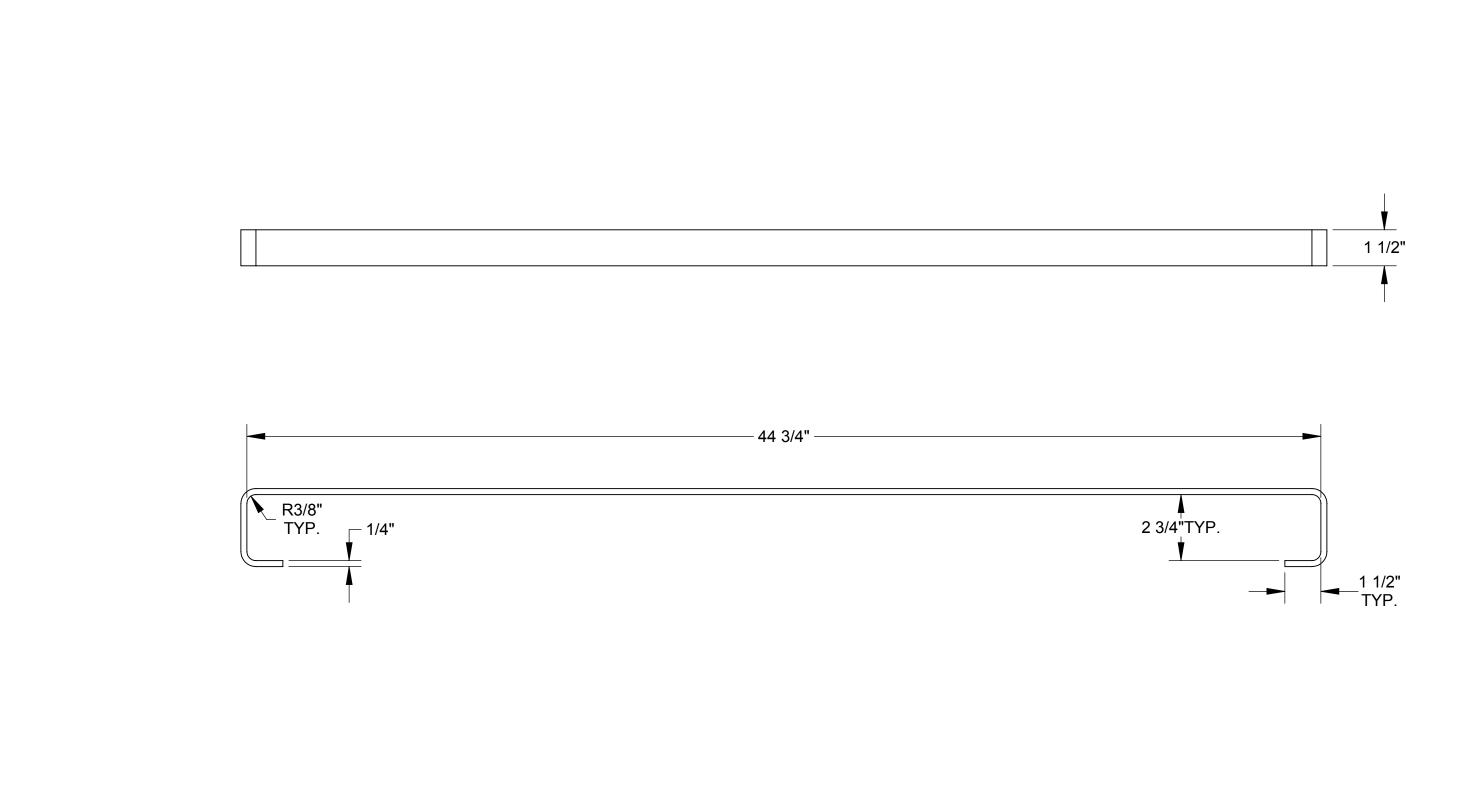


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SIZE В







REMOVE ALL BURRS, SHARP EDGES AND CORNERS.

REVISION	E.C.O. 'S	WEIGHT	5.71 lbs.	FINISH
		MATERIAL S	PECIFICATION	UNLES
$\bigcap \qquad \qquad$		AST	ASTM A36	
				FRACTIC +/- 1/32'
REV BY	REV DATE	SCALE	1:4	*ALL WEL
This drawing is the	property of Bil.lax INC Archbold	Ohio This equipment was	designed with	3/16" FIL *ALL WEL

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LESS OTHERWISE SPECIFIED HE FOLLOWING APPLY: NSIONS ARE IN INCHES. RANCES ARE AS FOLLOWS

| DECIMALS | ANGLES | XX +/- .01 | +/- 1/2° | XXX +/- .005

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3/16" FILLETS.
*ALL WELD FILLETS ARE TO
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OF PARTS JOINED.

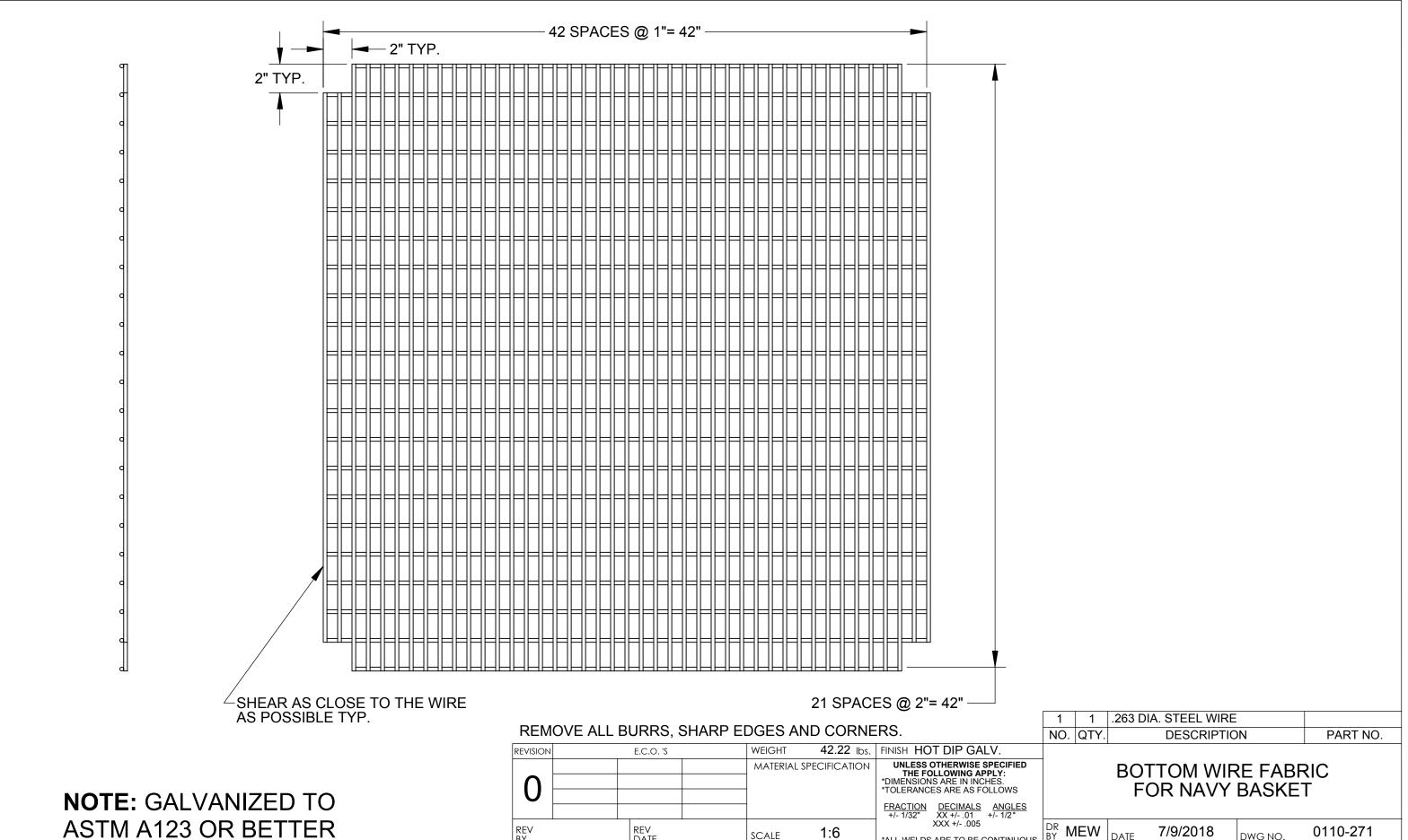
BRACKET FOR NAVY RACK

DWG NO. 0064-3209NF 7/6/2018

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SIZE



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SCALE

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3/16" FILLETS.

*ALL WELD FILLETS ARE TO
COMPLETELY FOLLOW THE JOINT
CREATED BY THE MATING SURFACES
OF PARTS JOINED.

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