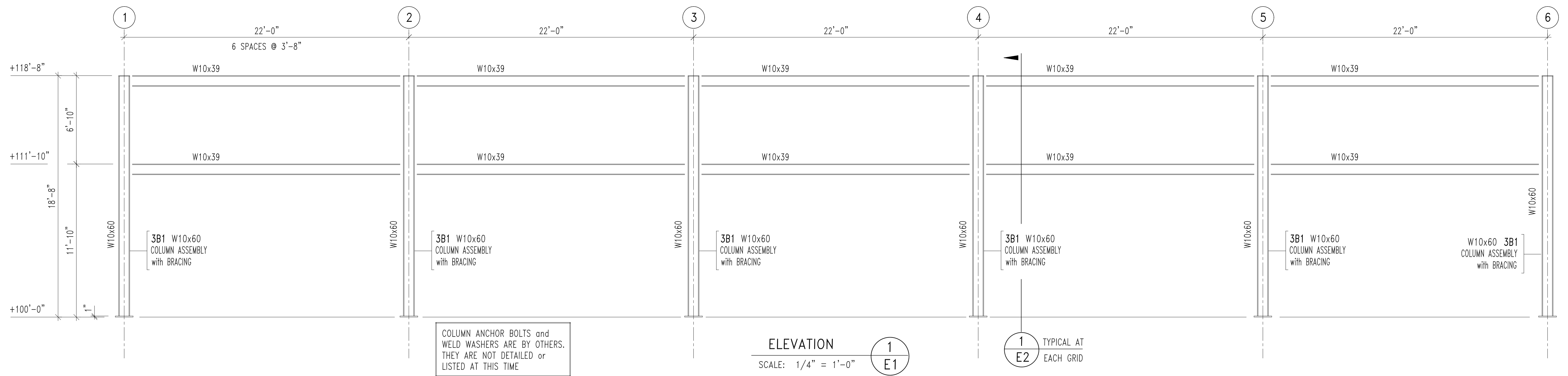


ERECTOR NOTE :
MEMBERS ARE TO BE ERECTED SO THAT THE MARKED
END IS IN THE SAME LOCATION AS ON THE PLAN.

SHEET SIZE : 24 x 36
SCALE : 1/4" = 1'-0"

THESE DRAWINGS ARE THE PROPERTY OF GENZINK STEEL SUPPLY & WELDING AND ARE NOT TO BE REUSED OR REPRODUCED WITHOUT PRIOR WRITTEN PERMISSION.			
REV.	DATE	BY	DESCRIPTION
B	04-19-2019	HSS	ISSUED FOR FIELD USE
A	04-16-2019	HSS	ISSUED FOR APPROVAL ONLY

GENZINK STEEL
40 E. 64th Street
Holland, MI 49423
616-392-1437 phone
616-392-2423 fax

PROJECT:		ERICKSON'S RIGGING STORAGE RACKS GRAND RAPIDS , MICHIGAN		
CUSTOMER:		ERICKSON'S RIGGING and TRUCKING		
TITLE:		STORAGE RACK PLANS and ELEVATION		
DRN BY	HSS	DATE:	04-2019	PRINT NO :
CKD BY		DATE:		50091092-E1
				SHEET
				E1



SCALE : $3/4" = 1'-0"$

GENZINKSTEEL

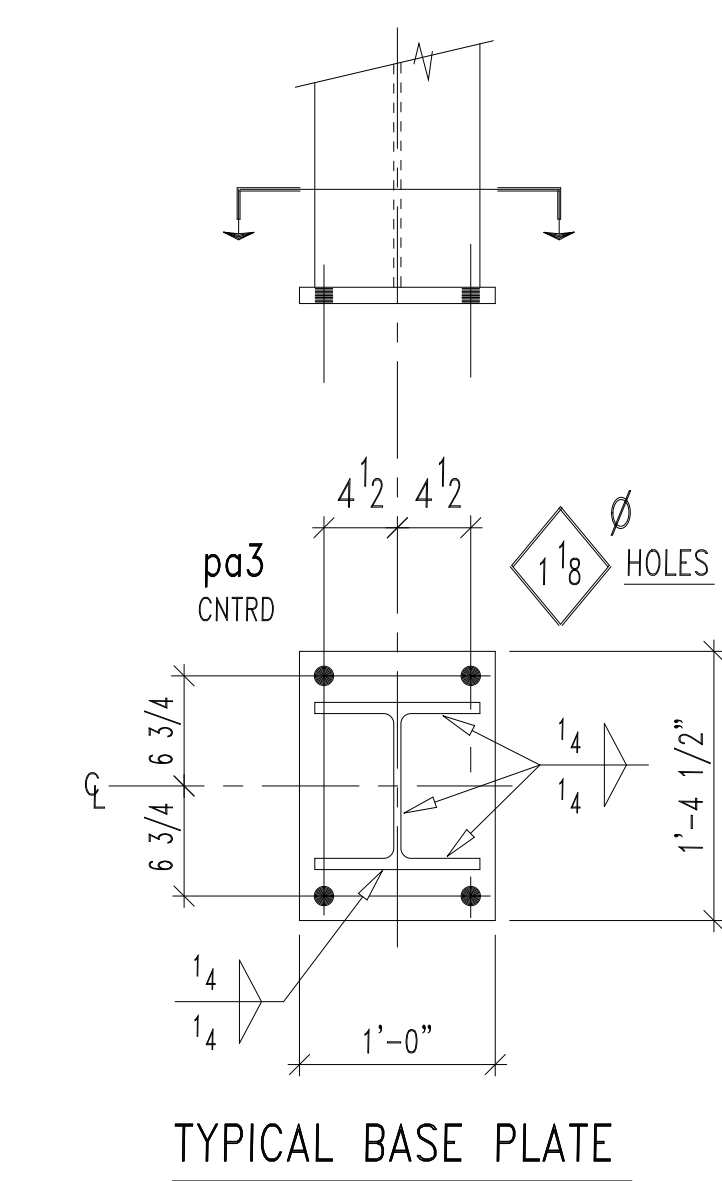
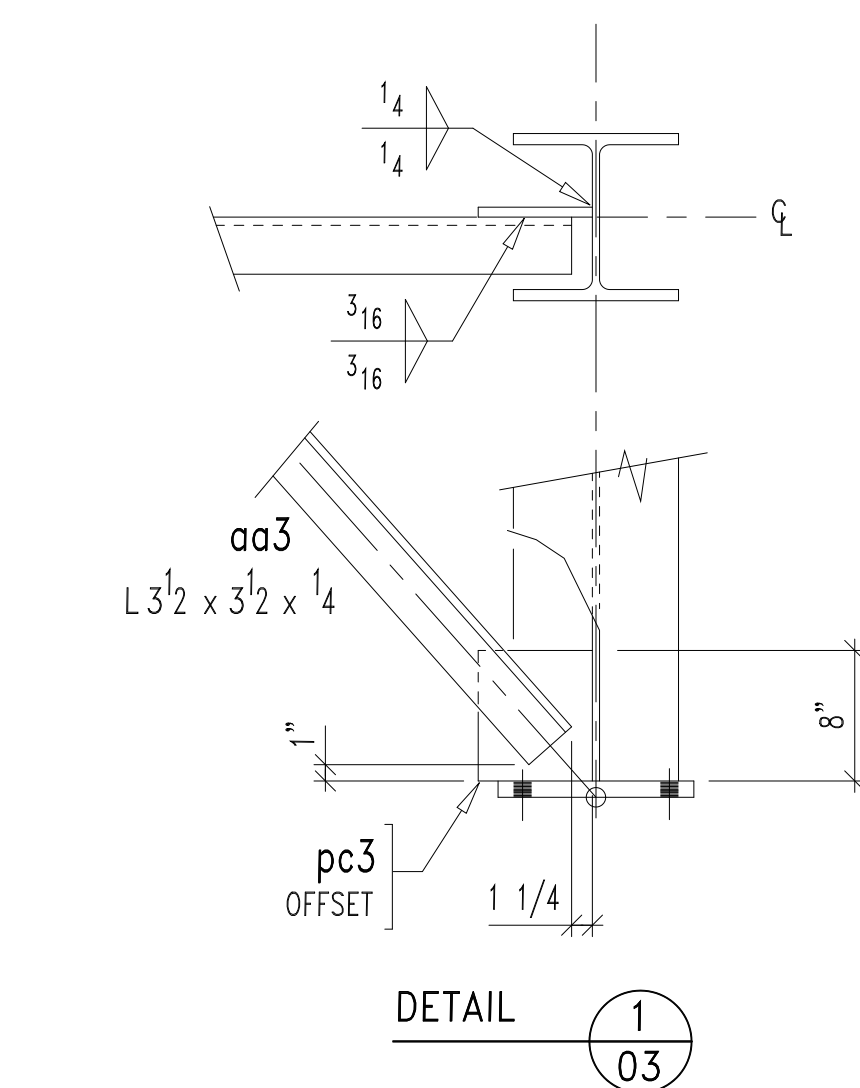
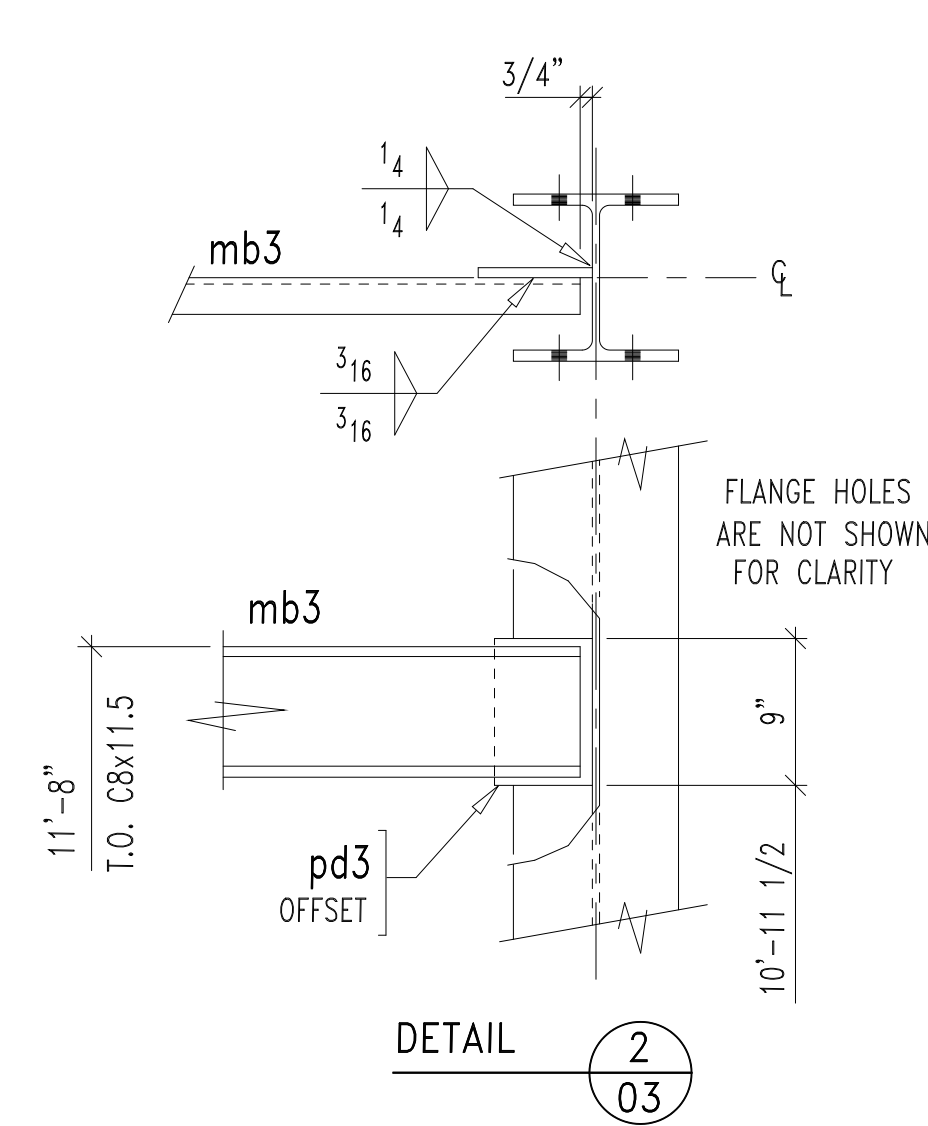
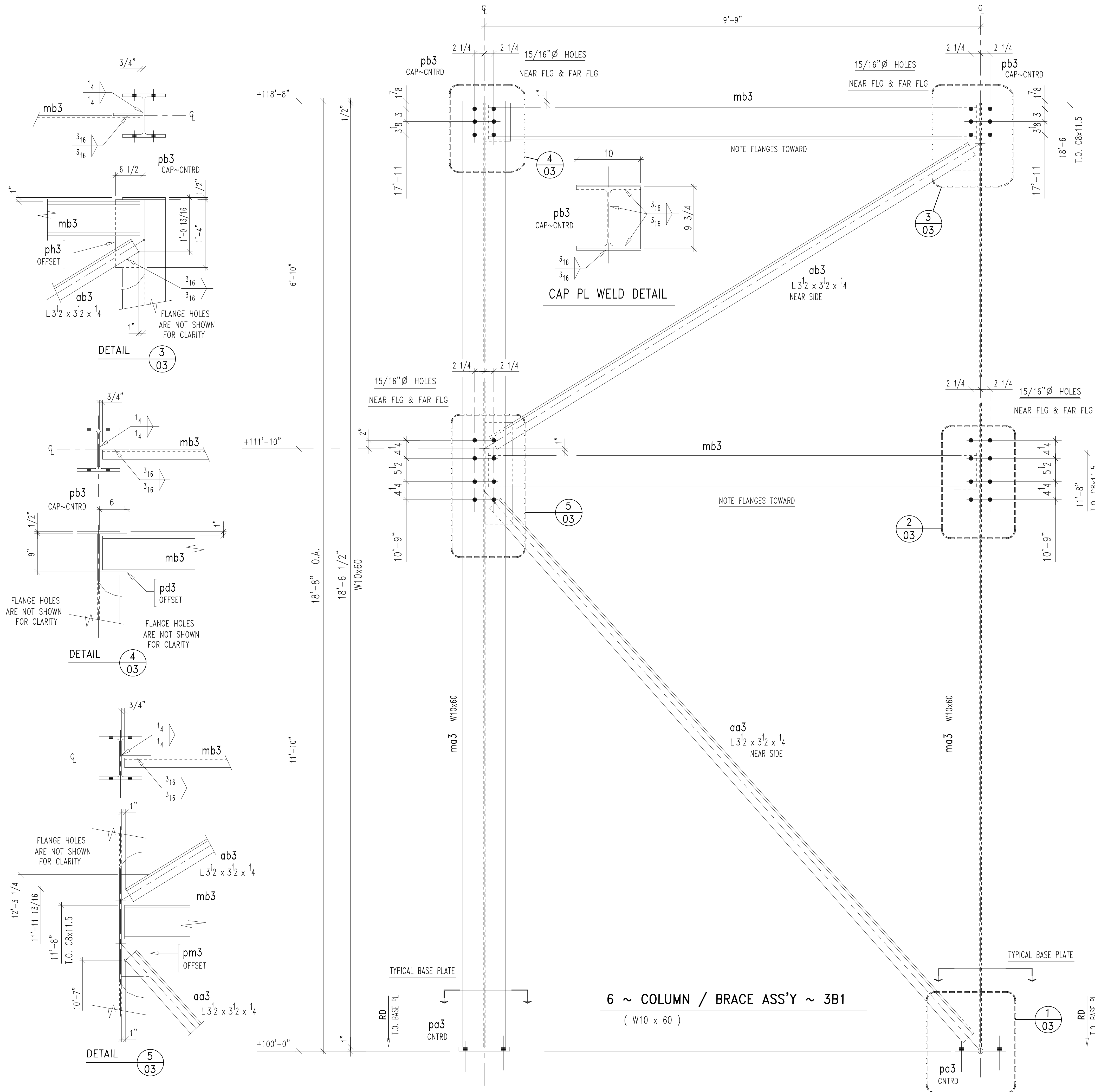
40 E. 64th Street
Holland, MI 49423
616-392-1437 phone
616-392-2423 fax

PROJECT:	ERICKSON'S RIGGING STORAGE RACKS GRAND RAPIDS , MICHIGAN
----------	--

CUSTOMER: ERICKSON'S RIGGING and TRUCKING

TITLE:	COLUMN and BRACING FRAME
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DRN BY	HSS	DATE:	04-2019	PRINT NO :	SHEET
CKD BY		DATE:		50091092-E2	F2



SHEET SIZE : 24 x 36

THESE DRAWINGS ARE THE PROPERTY OF GENZINK STEEL SUPPLY & WELDING AND ARE NOT TO BE REUSED OR REPRODUCED WITHOUT PRIOR WRITTEN PERMISSION.			
REV.	DATE	BY	DESCRIPTION
B	04-19-2019	HSS	ISSUED FOR FABRICATION
A	04-16-2019	HSS	ISSUED FOR APPROVAL ONLY

BILL OF MATERIAL						
PC MARK	MARK	REQ'D	DESCRIPTION	LENGTH		REMARKS
				FT	IN	
3B1		6	COLUMN / BRACE ASSEMBLY			
	ma3	12	W10 x 60 A992	18	6 1/2	
	mb3	12	C8 x 11.5 A36	9	7 1/16	
	pa3	12	PL 1 x 12 A36	1	4 1/2	
	pb3	12	PL 1/2 x 9 3/4 A36	0	10	
	pc3	6	PL 3/8 x 7 A36	0	8	
	pd3	12	PL 3/8 x 6 A36	0	9	
	ph3	6	PL 3/8 x 6 1/2 A36	1	4	
	pm3	6	PL 3/8 x 6 1/2 A36	2	0	
	aa3	6	L 3 1/2 x 3 1/2 x 1/4 A36	14	0 3/8	
	ab3	6	L 3 1/2 x 3 1/2 x 1/4 A36	11	0 3/8	
FIELD BOLTS						

GENERAL SHOP FABRICATION NOTES:

- ALL COLUMNS (W SHAPES), BEAMS & GIRDERS: ASTM A992
- ALL OTHER STRUCTURAL & MISC. TO BE : ASTM A36
- ALL HOLES TO BE 13/16" DIA., U.N.
- ALL WELDED CONNECTIONS TO BE ELECTRIC ARC WELDED W/AWS SERIES E70 ELECTRODES
- SURFACE PREP : SSPC-SP3 POWER TOOL CLEANING
- PAIN : KEM FLASH 500 PRIMER (HARSCO BUFF) # 1400449-1
- FINISH : SEMI-GLOSS QD BLACK ENAMEL

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PROJECT:		ERICKSON'S RIGGING STORAGE RACKS GRAND RAPIDS , MICHIGAN		
CUSTOMER:		ERICKSON'S RIGGING and TRUCKING		
TITLE:		STRUCTURAL DETAILS		
DRN BY	HSS	DATE:	04-2019	PRINT NO :
CKD BY		DATE:		50091092
				SHEET 03