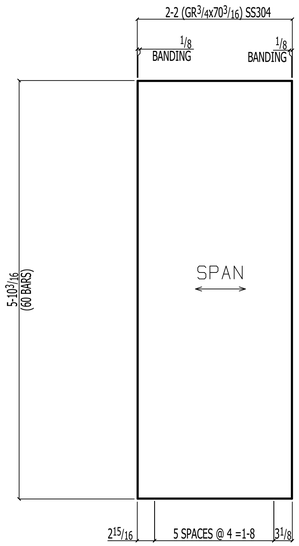
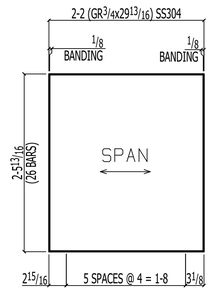


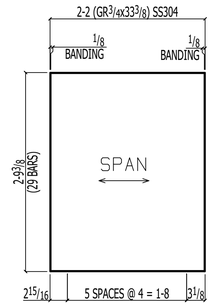
7 GRATINGS 1G1

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



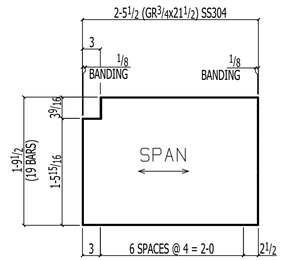
ONE GRATING 1G2

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



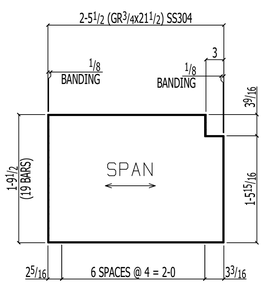
ONE GRATING 1G3

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



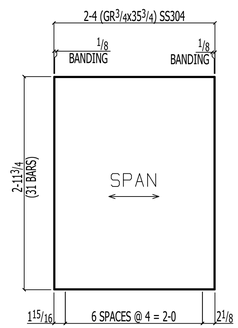
ONE GRATING 1G4

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



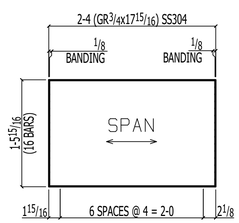
ONE GRATING 1G5

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



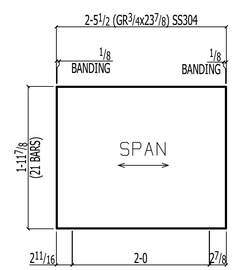
2 GRATINGS 1G6

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



2 GRATINGS 1G7

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH



2 GRATINGS 1G8

3/4 x 1/8 19W4 GRATING
BANDED, SMOOTH

BILL OF MATERIAL

PC MARK	QTY TOTAL	QTY UNIT	DESCRIPTION	LENGTH		WEIGHT TOTAL	REMARKS
1G1	7		GRATING			384	STAINLESS
1G1	7	1	GR3/4x1/8x70 3/16	2	1 3/4	384	SS304
1G2	ONE		GRATING			24	
1G2	1	1	GR3/4x1/8x29 13/16	2	1 3/4	24	SS304
1G3	ONE		GRATING			26	
1G3	1	1	GR3/4x1/8x33 3/8	2	1 3/4	26	SS340
1G4	ONE		GRATING			19	
1G4	1	1	GR3/4x1/8x21 1/2	2	5 1/4	19	SS304
1G5	ONE		GRATING			19	
1G5	1	1	GR3/4x1/8x21 1/2	2	5 1/4	19	SS304
1G6	2		GRATING			61	
1G6	2	1	GR3/4x1/8x35 3/4	2	3 3/4	61	SS304
1G7	2		GRATING			31	
1G7	2	1	GR3/4x1/8x17 15/16	2	3 3/4	31	SS304
1G8	2		GRATING			43	
1G8	2	1	GR3/4x1/8x23 7/8	2	5 1/4	43	SS304

SHOP NOTES:
ALL HOLES 13/16" UNLESS NOTED OTHERWISE
WELDING E308-15 ELECTRODES
WIDE FLANGE SHAPES ASTM A992
PLATES, CHANNELS, ANGLES ASTM A36

FINISH:
STAINLESS STEEL GRADE 304

FOR APPROVAL ONLY

NOT FOR FIELD USE

DATE	REV	DESCRIPTION	BY

TOLERANCES UNLESS OTHERWISE SPECIFIED

INCHES

X/X DIM'S ± 1/16"
.XX DIM'S ±0.010"
.XXX DIM'S ±0.005"

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DOBSON INDUSTRIAL INC.
3660 N. EUCLID AVE.
BAY CITY, MI 48706
PHONE: (989) 684-7131
FAX: (989) 684-7141

SCALE	DATE	DRAWN BY:	CHECKED BY	APRV'D BY
NONE	06-27-2024	AT	PD	JL

DRAWING STATUS: RTS / RTF / RTC

TITLE: SILO RECLAIMER UPGRADES

JOB NO.: 2023

CUSTOMER: MICHIGAN SUGAR COMPANY, CROSWELL, MICHIGAN

DRAWING NO.: GT1