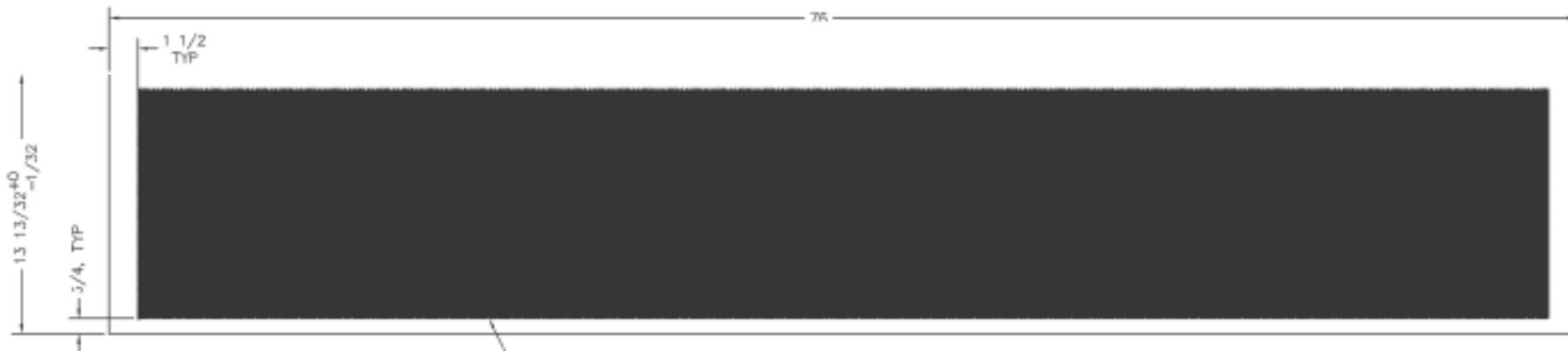


ITEM	QTY	MAT'L	PART NO.	DESCRIPTION	WEIGHT
1	1	316 SS		SHEET, 18 GA, 12 5/8 X 76 LG	



**.0625 DIA, 3/32 STAGGERED CENTERS  
40% OPEN AREA**

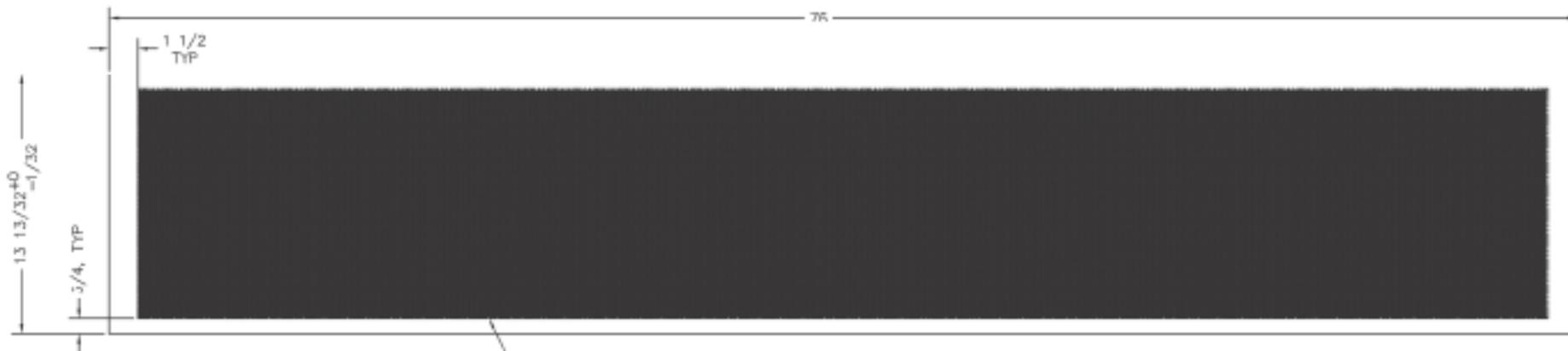
REV.	DATE	CON NO.	DESCRIPTION	DR	CHK

NOTES UNLESS OTHERWISE SPECIFIED.

- SCREEN MATERIAL TO BE BRIGHT ANNEALED AFTER PERFORATION.

TYLER BRAND'S UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24		
FRACTIONS	± 1/32	MACH. FIN. UNLESS NOTED	.0625 DIA HOLES, 3/32 STAGG CTRS, 40% FOA		
DECIMALS	.XX ± .01 .XXX ± .005		APP	SCALE 1/4	REV
ANGLES	± 1/2°	CHK	DRAWING NO.		
HOLES	+ .010, - .005	DR	PLB	021326	B 555748
USED ON	RP-24-K144	NEXT ASS'Y			
PART NO. 555748	SIM. TO 549852	ORIG. JOB NO.		SHEET 1 OF 1	

ITEM	QTY	MAT'L	PART NO.	DESCRIPTION	WEIGHT
1	1	316 SS		SHEET, 18 GA, 12 5/8 X 76 LG	



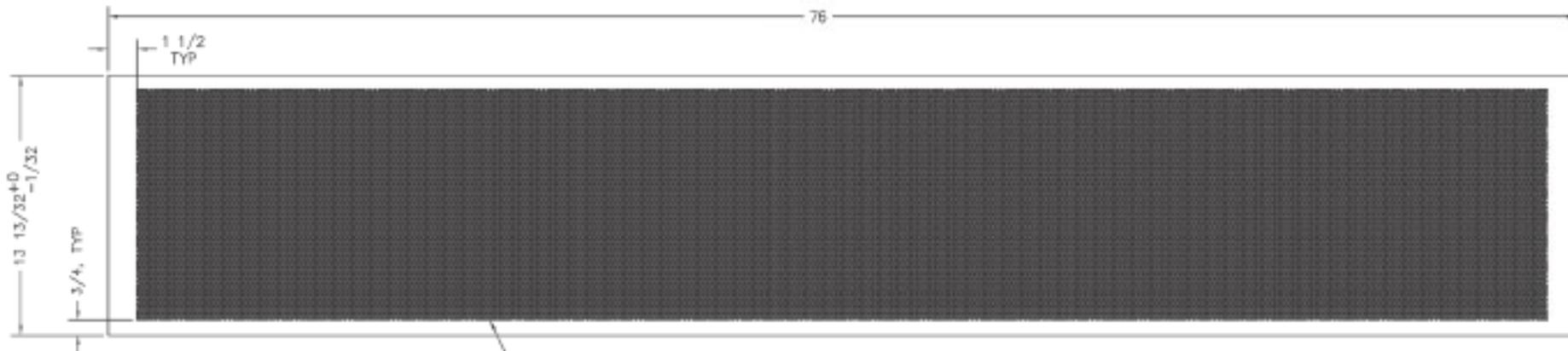
**.075 DIA, .100 STAGGERED CENTERS  
51% OPEN AREA**

NOTES UNLESS OTHERWISE SPECIFIED.

1. SCREEN MATERIAL TO BE BRIGHT ANNEALED AFTER PERFORATION.

REV.	DATE	DCN NO	DESCRIPTION	DR	CHK																																								
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">TYP FRAMES/PS UNLESS OTHERWISE SPECIFIED</td> <td style="text-align: center;">ISO 128 METHOD A</td> <td colspan="3" style="text-align: center;">TITLE SCREEN, FLAT, #4 HT, RP-24</td> </tr> <tr> <td>FRACTIONS</td> <td>± 1/32</td> <td rowspan="4" style="text-align: center;">MACH. FIN. UNLESS NOTED ✓</td> <td colspan="3" style="text-align: center;">.075 DIA HOLES, 0.100 STAGG CTRS, 51% FOA</td> </tr> <tr> <td>DECIMALS</td> <td>.XX ± .01</td> <td>APP</td> <td colspan="2" style="text-align: center;">SCALE 1/4</td> </tr> <tr> <td>ANGLES</td> <td>± 1/2°</td> <td>CHK</td> <td colspan="2" style="text-align: center;">DRAWING NO.</td> </tr> <tr> <td>HOLES</td> <td>+ .010, - .005</td> <td>DR</td> <td>PLB</td> <td>021326</td> <td>REV</td> </tr> <tr> <td>USED ON</td> <td>RP-24-K144</td> <td colspan="2">NEXT ASS'Y</td> <td colspan="2" style="text-align: center;">B 555749</td> </tr> <tr> <td>PART NO.</td> <td>555749</td> <td>SIM. TO</td> <td>549852</td> <td>ORIG. JOB NO.</td> <td>SHEET 1 OF 1</td> </tr> </table>						TYP FRAMES/PS UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24			FRACTIONS	± 1/32	MACH. FIN. UNLESS NOTED ✓	.075 DIA HOLES, 0.100 STAGG CTRS, 51% FOA			DECIMALS	.XX ± .01	APP	SCALE 1/4		ANGLES	± 1/2°	CHK	DRAWING NO.		HOLES	+ .010, - .005	DR	PLB	021326	REV	USED ON	RP-24-K144	NEXT ASS'Y		B 555749		PART NO.	555749	SIM. TO	549852	ORIG. JOB NO.	SHEET 1 OF 1
TYP FRAMES/PS UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24																																										
FRACTIONS	± 1/32	MACH. FIN. UNLESS NOTED ✓	.075 DIA HOLES, 0.100 STAGG CTRS, 51% FOA																																										
DECIMALS	.XX ± .01		APP	SCALE 1/4																																									
ANGLES	± 1/2°		CHK	DRAWING NO.																																									
HOLES	+ .010, - .005		DR	PLB	021326	REV																																							
USED ON	RP-24-K144	NEXT ASS'Y		B 555749																																									
PART NO.	555749	SIM. TO	549852	ORIG. JOB NO.	SHEET 1 OF 1																																								

ITEM	QTY	MATL	PART NO.	DESCRIPTION	WEIGHT
1	1	316 SS		SHEET, 14 GA, 12 5/8 X 76 LG	



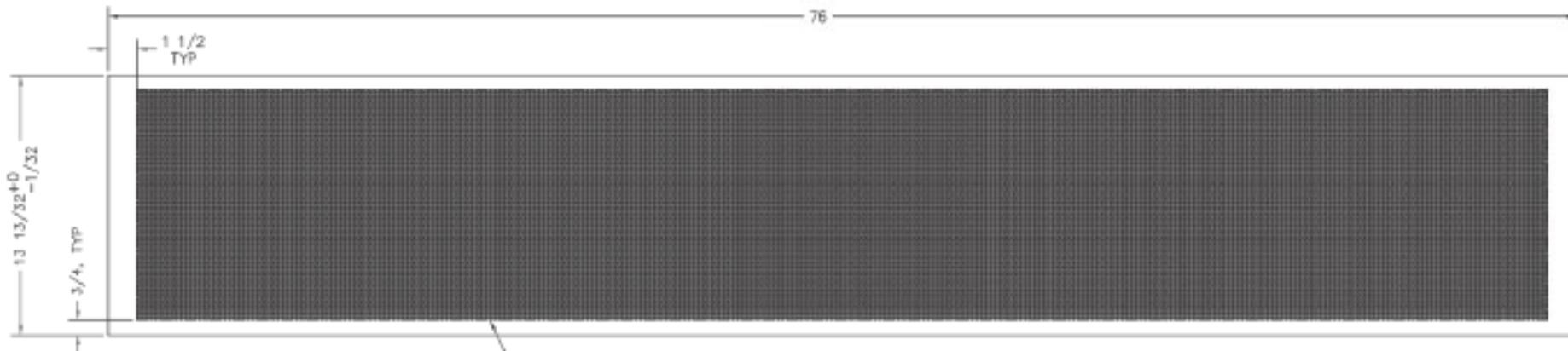
**.117 DIA, 5/32 STAGGERED CENTERS  
51% OPEN AREA**

NOTES UNLESS OTHERWISE SPECIFIED.

- SCREEN MATERIAL TO BE BRIGHT ANNEALED AFTER PERFORATION.

REV	DATE	DCN NO	DESCRIPTION	DR	CHK																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2">TOLERANCES UNLESS OTHERWISE SPECIFIED</td> <td rowspan="2">ISO 128 METHOD A</td> <td colspan="3">TITLE SCREEN, FLAT, #4 HT, RP-24</td> </tr> <tr> <td>FRACTIONS</td> <td>± 1/32</td> <td colspan="3">.117 DIA HOLES, 5/32 STAGG CTRS, 51% FOA</td> </tr> <tr> <td>DECIMALS</td> <td>.XX ± .01</td> <td rowspan="3">MACH. FIN. UNLESS NOTED</td> <td>APP</td> <td></td> <td>SCALE 1/4</td> </tr> <tr> <td>DECIMALS</td> <td>.XXX ± .005</td> <td>CHK</td> <td></td> <td>DRAWING NO.</td> <td>REV</td> </tr> <tr> <td>ANGLES</td> <td>± 1/2°</td> <td>DR</td> <td>PLB</td> <td>021326</td> <td>B 555750</td> </tr> <tr> <td>HOLES</td> <td>+ .010, - .005</td> <td></td> <td>USED ON</td> <td>RP-24-K144</td> <td>NEXT ASS'Y</td> </tr> <tr> <td colspan="2">PART NO. 555750</td> <td>SIM. TO</td> <td>549852</td> <td>ORIG. JOB NO.</td> <td>SHEET 1 OF 1</td> </tr> </table>						TOLERANCES UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24			FRACTIONS	± 1/32	.117 DIA HOLES, 5/32 STAGG CTRS, 51% FOA			DECIMALS	.XX ± .01	MACH. FIN. UNLESS NOTED	APP		SCALE 1/4	DECIMALS	.XXX ± .005	CHK		DRAWING NO.	REV	ANGLES	± 1/2°	DR	PLB	021326	B 555750	HOLES	+ .010, - .005		USED ON	RP-24-K144	NEXT ASS'Y	PART NO. 555750		SIM. TO	549852	ORIG. JOB NO.	SHEET 1 OF 1
TOLERANCES UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24																																											
FRACTIONS	± 1/32		.117 DIA HOLES, 5/32 STAGG CTRS, 51% FOA																																											
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DECIMALS	.XXX ± .005		CHK		DRAWING NO.	REV																																								
ANGLES	± 1/2°		DR	PLB	021326	B 555750																																								
HOLES	+ .010, - .005		USED ON	RP-24-K144	NEXT ASS'Y																																									
PART NO. 555750		SIM. TO	549852	ORIG. JOB NO.	SHEET 1 OF 1																																									

ITEM	QTY	MATL	PART NO.	DESCRIPTION	WEIGHT
1	1	316 SS		SHEET, 16 GA, 12 5/8 X 76 LG	



**.095 DIA, 5/32 STAGGERED CENTERS  
32% OPEN AREA**

NOTES UNLESS OTHERWISE SPECIFIED.

- SCREEN MATERIAL TO BE BRIGHT ANNEALED AFTER PERFORATION.

REV	DATE	DCN NO	DESCRIPTION	DR	CHK																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2">TOLERANCES UNLESS OTHERWISE SPECIFIED</td> <td rowspan="2">ISO 128 METHOD A</td> <td colspan="3">TITLE SCREEN, FLAT, #4 HT, RP-24</td> </tr> <tr> <td>FRACTIONS</td> <td>± 1/32</td> <td colspan="3">.095 DIA HOLES, 5/32 STAGG CTRS, 32% FOA</td> </tr> <tr> <td>DECIMALS</td> <td>.XX ± .01</td> <td rowspan="3">MACH. FIN. UNLESS NOTED</td> <td>APP</td> <td></td> <td>SCALE 1/4</td> </tr> <tr> <td>DECIMALS</td> <td>.XXX ± .005</td> <td>CHK</td> <td></td> <td>DRAWING NO.</td> <td>REV</td> </tr> <tr> <td>ANGLES</td> <td>± 1/2°</td> <td>DR</td> <td>PLB</td> <td>021326</td> <td>B 555781</td> </tr> <tr> <td>HOLES</td> <td>+ .010, - .005</td> <td></td> <td>USED ON</td> <td>RP-24-K144</td> <td>NEXT ASS'Y</td> </tr> <tr> <td colspan="2">PART NO. 555781</td> <td>SIM. TO</td> <td>549852</td> <td>ORIG. JOB NO.</td> <td>SHEET 1 OF 1</td> </tr> </table>						TOLERANCES UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24			FRACTIONS	± 1/32	.095 DIA HOLES, 5/32 STAGG CTRS, 32% FOA			DECIMALS	.XX ± .01	MACH. FIN. UNLESS NOTED	APP		SCALE 1/4	DECIMALS	.XXX ± .005	CHK		DRAWING NO.	REV	ANGLES	± 1/2°	DR	PLB	021326	B 555781	HOLES	+ .010, - .005		USED ON	RP-24-K144	NEXT ASS'Y	PART NO. 555781		SIM. TO	549852	ORIG. JOB NO.	SHEET 1 OF 1
TOLERANCES UNLESS OTHERWISE SPECIFIED		ISO 128 METHOD A	TITLE SCREEN, FLAT, #4 HT, RP-24																																											
FRACTIONS	± 1/32		.095 DIA HOLES, 5/32 STAGG CTRS, 32% FOA																																											
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ANGLES	± 1/2°		DR	PLB	021326	B 555781																																								
HOLES	+ .010, - .005		USED ON	RP-24-K144	NEXT ASS'Y																																									
PART NO. 555781		SIM. TO	549852	ORIG. JOB NO.	SHEET 1 OF 1																																									