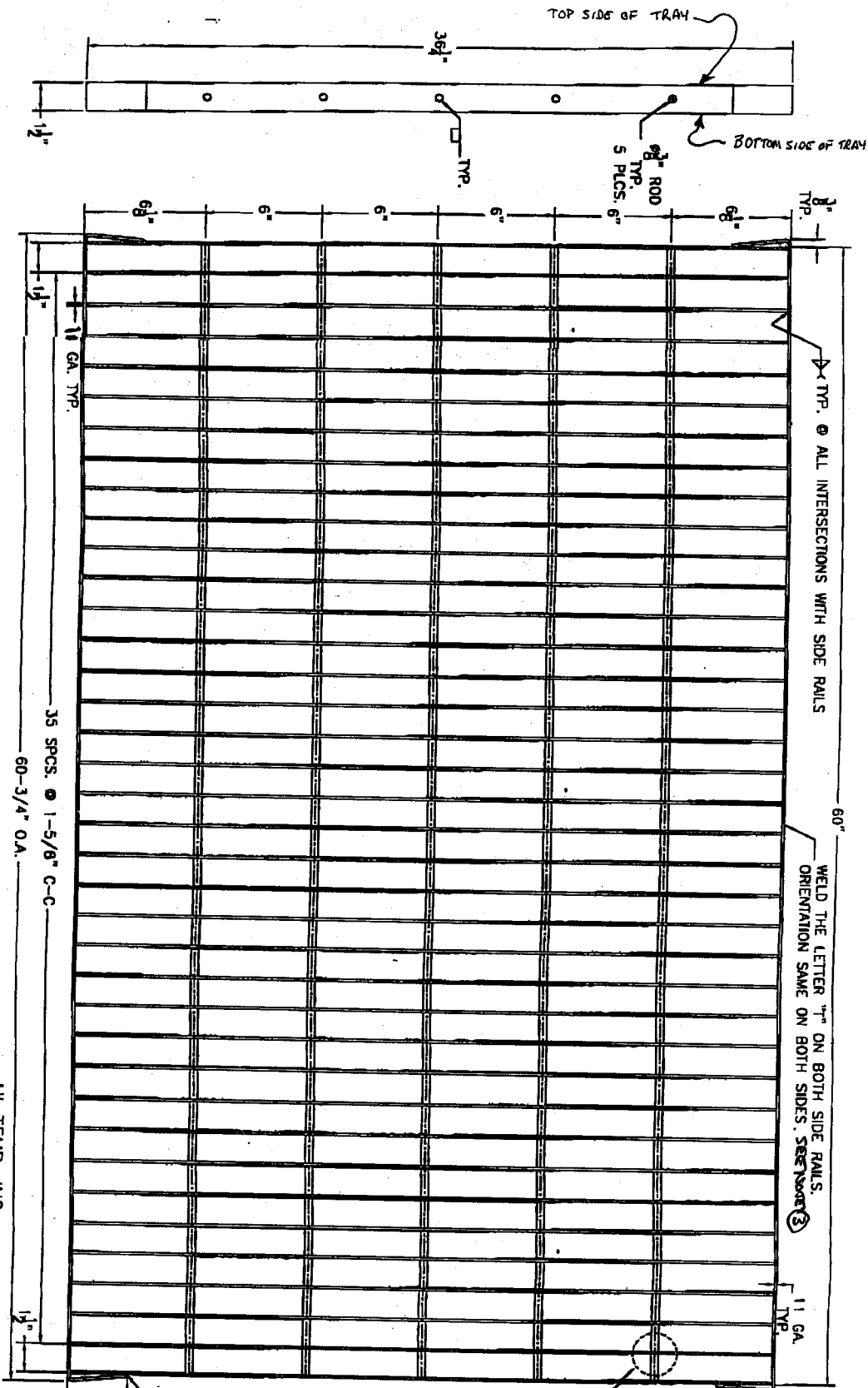


WELD DETAIL

NOTES

①	NOTE: FLAT BARS 11 GA. = .117 ± .005" OR 1/8" = .125" ± .005"	330 304
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② ALL MATERIAL ± .005"
ALL FINISHES ± 1/16"

③ 502 TRAYS 330 ALLOY
WITH LETTER "T"
503 TRAYS 304 ALLOY
WITH LETTER "L"

④ TYP. 4 PLCS.

3" TYP.

HI-TEMP, INC.
HEAT TREAT GRID
SK-990246
alloy fabricators of new
england, inc.

REVISED 11-3-05
JANE TRAYS HI-TEMP
-Lach Review 11-4-05