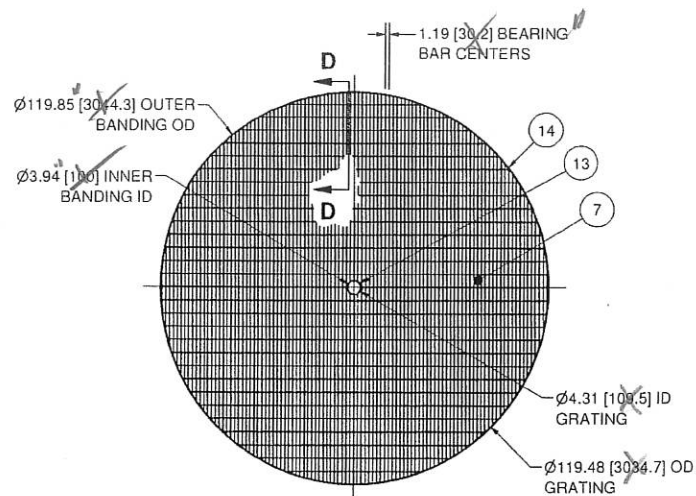
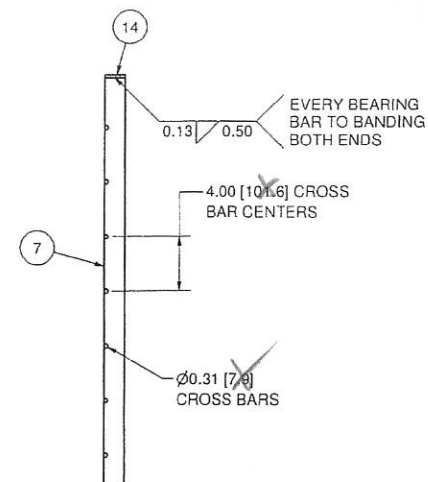


15-175A

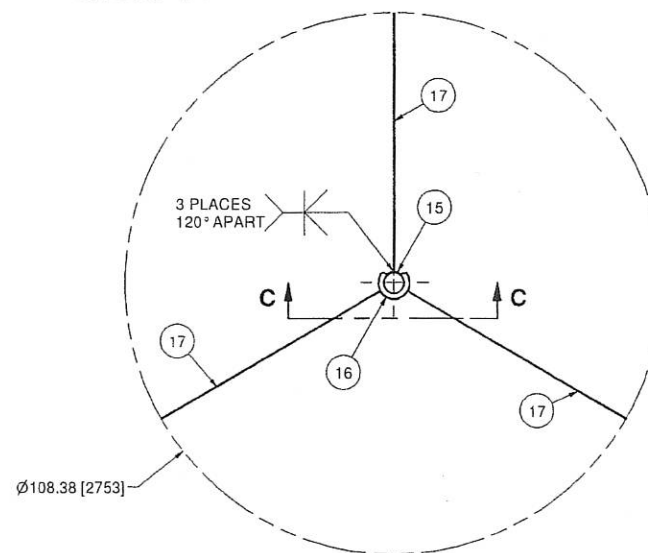


DETAIL: GRATING ASSEMBLY

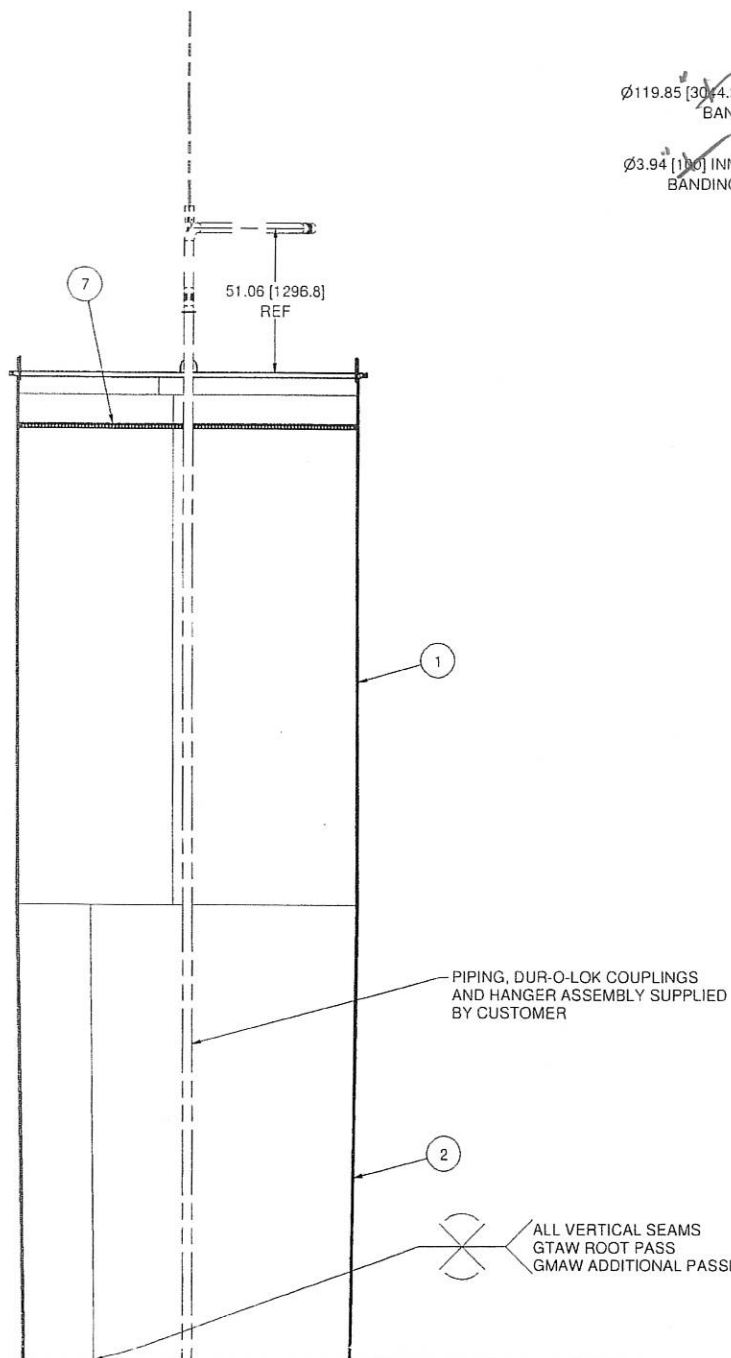


SECTION D-D

*.19 X 1.5 BEARING BARS
WITH CROSS BARS ON 4" CENTERS*

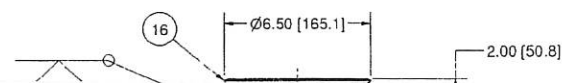


DETAIL: PIPE GUIDE ASSEMBLY

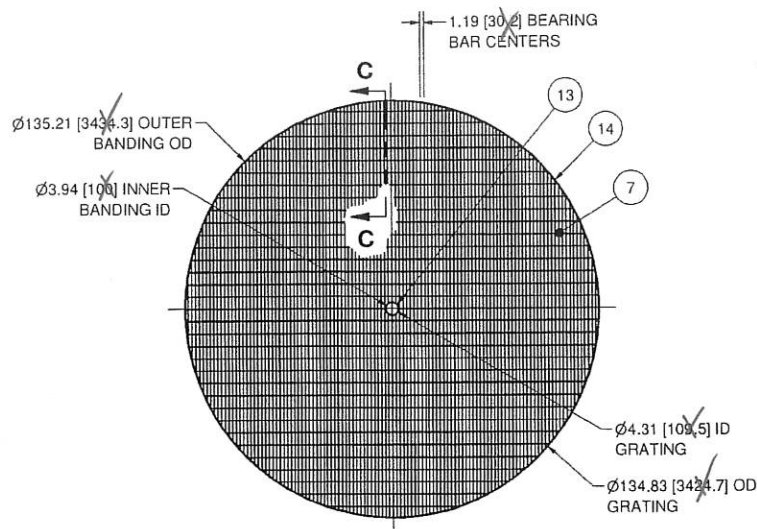
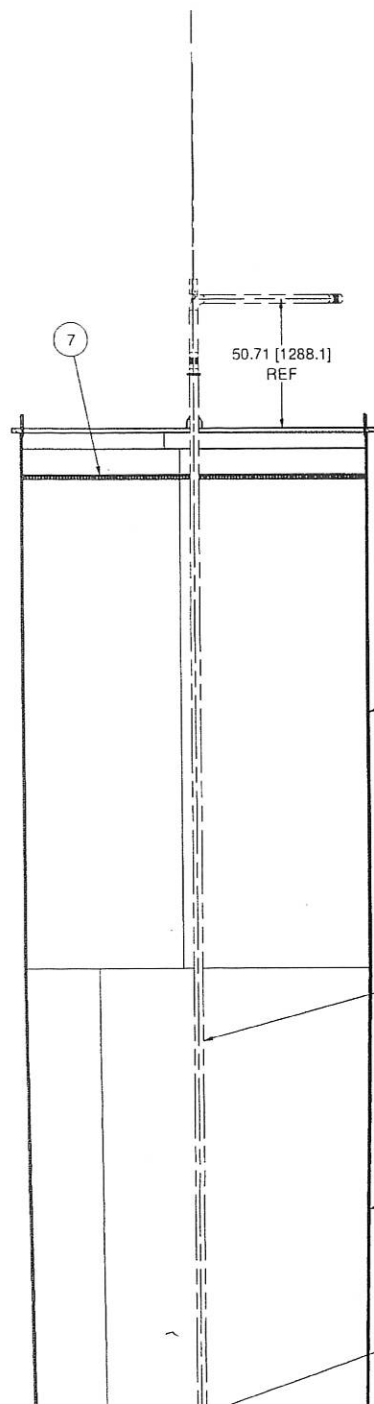


PIPING, DUR-O-LOK COUPLINGS
AND HANGER ASSEMBLY SUPPLIED
BY CUSTOMER

ALL VERTICAL SEAMS
GTAW ROOT PASS
GMAW ADDITIONAL PASSES

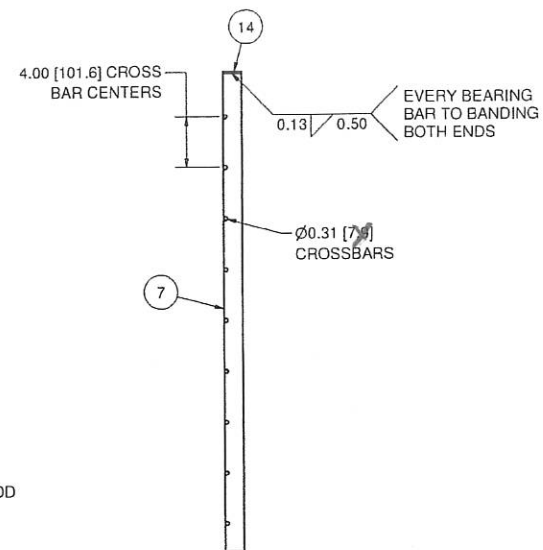


15-175 B.



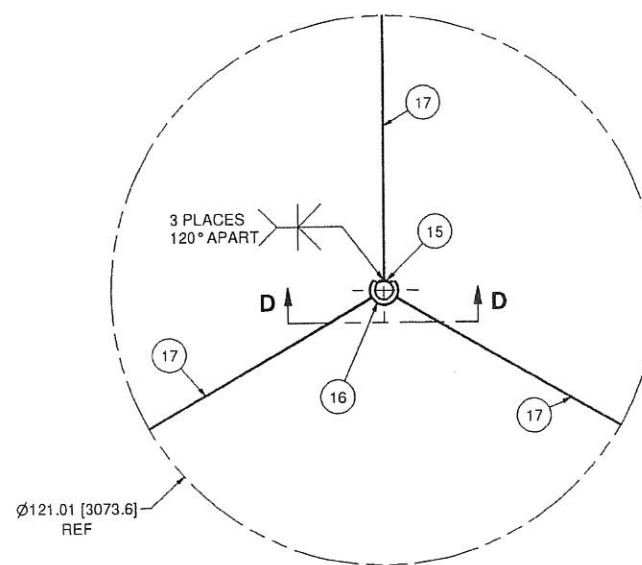
DETAIL: GRATING ASSEMBLY

Ø19 X 1.50 BEARING BARS
WITH CROSS BARS ON 4." CENTERS



SECTION C-C

PIPING, DUR-O-LOK COUPLINGS
AND HANGER ASSEMBLY SUPPLIED
BY CUSTOMER



DETAIL: PIPE GUIDE ASSEMBLY

ALL VERTICAL SEAMS
GTAW ROOT PASS
GMAW ADDITIONAL PASSES